

Assembly instructions for concentric slave cylinder 510 0016 10

Manufacturer:
Volkswagen

Model: Transporter (T4),
MY. 09.95 - 09.03

LuK AS Part No.: 510 0016 10

OE-No.: 02F 141 671 A
02F 141 671 B

When assembling the CSC, make sure that the flat side of the release bearing (1) is towards the clutch.



Fig. 1: 510 0016 10

If for any reason the release bearing has been separated from the concentric slave cylinder, ensure it is refitted the correct way round or premature failure will occur.

Note:

Any claims submitted with a corresponding damage pattern due to incorrect assembly will **not** be covered by the warranty.

Note the specifications of the vehicle manufacturer!



Fig. 2: Wrong

Cause

- The guiding ridge of the release bearing (see **fig. 2**) grinds on the diaphragm springs
- The thrust block grinds on the edge of the concentric slave cylinder housing

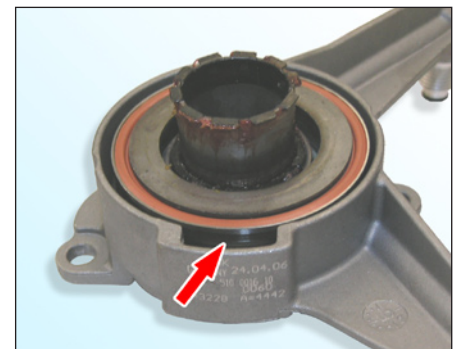


Fig. 3: Correct

In order to avoid damage to the clutch and the transmission as well as additional unnecessary repairs, the correct positioning of the release bearing in the concentric slave cylinder must be verified (see **fig. 3**).

Appropriate spare parts can be found in our on-line catalogue at www.Schaeffler-Aftermarket.com or at www.RepXpert.com.

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Technical subject to change
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